



Aptasic\_Brochure\_GenericQualificationFlow 2020.10.20 11:47 Reproduction in whole or in part, issue to third parties of this document without written permission from Aptasics As is strictly forbidden. **TECHNICAL DOCUMENTATION** 

Generic Qualification Flow for Plastic Packages

### **Generic Qualification flow for Plastic Packages**



The proposed **generic qualification flow** applies for plastic packages. It is based on JEDEC and AEC-Q100 quality standards. The latest release of the applicable standards can be downloaded from the JEDEC and AECcouncil download center:

- <u>http://www.jedec.org/standards-documents</u>
  Particular focus has been given on standard JESD47 (Stress-Test-Driven Qualification of Integrated Circuits) and JESD22 series (Reliability Test Methods for Packaged Devices).
- <u>http://www.aecouncil.com/AECDocuments.html</u>





### **Abbreviation used**

- AC AutoClave
- ESD Electro-Static Discharge
- HAST Highly-Accelerated temperature
  and humidity Stress Test
- HBM Human Body Model
- HMM Human Machine Model
- HTOL High Temperature Operating Life (=Life Test)
- HTSL High Temperature Storage Life
- THB Temperature Humidity Bias

### **Qualification parameters**

Some of the parameters mentioned on the Generic Qualification Flow are given as examples. Some of them might be subject to change, depending on the specification of the devices. Concerned parameters are mainly:

- Temperatures (e.g. electrical test, temperature cycles)
- Supply voltages for biased stresses
- ESD test voltage levels
- Number of devices
- Solderability
- EEPROM retention

#### JESD47

# Stress-Test-Driven Qualification of Integrated Circuits

Scope: This standard describes a baseline set of acceptance tests for use in qualifying electronic components as new products, a product family, or as products in a process which is being changed.

These tests are capable of stimulating and precipitating semiconductor device and packaging failures.

The objective is to precipitate failures in an accelerated manner compared to use conditions.

## JEP122

#### Failure Mechanism and Models for Silicon Semiconductor Devices

Scope: This publication provides a list of failure mechanisms and their associated activation energies or acceleration factors that may be used in making system failure rate estimations when the only available data is based on tests performed at accelerated stress test conditions.

#### JESD22

#### **Reliability Test Methods for Packaged Devices**

- A101 Steady State Temperature Humidity Bias Life Test SCOPE: This test is performed to evaluate the reliability of non-hermetic packaged IC devices in humid environments. Temperature, humidity, and bias conditions are applied to accelerate the penetration of moisture through the external protective material (encapsulate or seal) or along the interface between the external protective material and the metallic conductors which pass through it.
- A102 Accelerated Moisture Resistance Unbiased Autoclave

PURPOSE & SCOPE: The « Unbiased Autoclave Test » is performed to evaluate the moisture resistance integrity of non-hermetic packaged solid state devices using moisture condensing or moisture saturated steam environments. It is a highly accelerated test which employs conditions of pressure, humidity and temperature under condensing conditions to accelerate moisture penetration through the external protective material (encapsulant or seal) or along the interface between the external protective material and the metallic conductors passing through it. This test is used to identify failure mechanisms internal to the package and is destructive... This test is used to evaluate new packages or packages that have undergone changes in materials (e.g. mold compound, die passivation) or design (e.g. die/paddle sizes). However, this test should not be applied on laminate or tape based packages i.e. FR4 material, polyimide tape or equivalent.

#### • A103 - High Temperature Storage Life

SCOPE: The test is applicable for evaluation, screening, monitoring, and/or qualification of all solid state devices. High Temperature storage test is typically used to determine the effect of time and temperature, under storage conditions, for thermally activated failure mechanisms of solid state electronic devices, including nonvolatile memory devices (data retention failure mechanisms). During the test elevated temperatures (accelerated test conditions) are used without electrical stress applied. This test may be destructive, depending on Time, Temperature and Packaging (if any).

#### • A104 - Temperature Cycling

SCOPE: This test is conducted to determine the ability of components and solder interconnects to withstand mechanical stresses induced by alternating high- and low-temperature extremes. Permanent changes in electrical and/or physical characteristics can result from these mechanical stresses.

#### A108 - Temperature, Bias, and Operating Life

SCOPE: This test is used to determine the effects of bias conditions and temperature on solid state devices over time. It simulates the devices' operating condition in an accelerated way, and is primarily for device qualification and reliability monitoring. A form of high temperature bias life using a short duration, popularly known as burnin, may be used to screen for infant mortality related failures.

#### • A110 - Highly-Accelerated Temperature and Humidity Stress Test

The Highly-Accelerated Temperature and Humidity Stress Test is performed for the purpose of evaluating the reliability of non-hermetic packaged solid-state devices in humid environments. It employs severe conditions of temperature, humidity, and bias which accelerate the penetration of moisture through the external protective material (encapsulant or seal) or along the interface between the external protective material and the metallic conductors which pass through it.



ABOUT APTASIC

Founded in 1979 under the name of CSEE with the main activity of testing electronic components and then Application Specific Integrated Circuits (ASICs), the company was acquired by the PQH group in 2006 and changed its name into Aptasic SA in 2008.

### **Activities and Services**

Aptasic offers the **whole supply chain** related to the production of Integrated Circuits (ICs) and its field of expertise expanded to cover all aspects related to the manufacturing of good devices, namely:

- Consulting in Design for Test, Design for Manufacturing, Design for Assembly (DfX) domains
- Multi-site wafer probing at cold/room/hot temperature
- Prototyping of small series (using ProtoPack)
- Encapsulation in plastic and ceramic packages
- Package test at cold/room/hot temperature
- Screening and qualification procedures (according to JEDEC, MIL-883 and AEC-Q100 standards)
- Tape and reel (T&R)
- and many other specialized processing steps that can be applied on semiconductor industry



MISSION

Offer our customers, as main contractor, **easy access** to state-of-the-art foundries, assembly houses, production processes, technologies andconsulting in the **semiconductor industry** 



VISION

Enable our customers first time right production ramp-up, supporting smooth supply chain integration (from design to good packaged devices ready for use).



VALUES

Because we strongly believe we can smooth the ASIC's industrialization process